**12 partners** from 7 European countries (France, Belgium, Switzerland, Greece, Norway, Portugal and Spain) covering the entire value chain to develop the ULCOWIN technology: from the raw material (iron ore) to the demonstration (production of steel) through the development of the process and pilot.



#### **General details**

Project Start Date: 1st October 2017 Project End Date: 30th September 2022 Project duration: 60 months Grant Agreement n.: 768788 Subprogramme area: H2020-SPIRE-10-2017 www.siderwin-spire.eu

#### **Contact Information**

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# Development of new methodologies for industrial CO<sub>2</sub>-free steel production by electrowinning





#### The vision

A breakthrough innovation for a  $\rm CO_2$ -free steel production process with a significant reduction of energy use by decomposing electrochemically iron oxide into iron metal and gaseous oxygen.

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### The need

The atmospheric concentration of carbon dioxide has increased to levels unprecedented in at least the last 800,000 years. Steel production represents 4% of Europe(27)  $CO_2$  emissions. A breakthrough is needed to reduce it and electrification of steel production is a good candidate to achieve a radical reduction of  $CO_2$  emissions.

# The approach

An **electrolytic** process, flexible enough to be supplied by **renewable energies**, will **transform iron oxides**, including those inside the byproducts from other metallurgies, **into steel plate** with a significant reduction of energy use. This process decomposes under mild conditions but at intense reaction rates naturally occurring iron oxides, such as hematite, into iron metal and oxygen gas.



## The objective

To develop a **breakthrough innovation** compared to the conventional steel production route by electrowinning iron from its naturally occurring oxides at low temperature in an aqueous based electrolyte.

### The main beneficiaries

- All the sectors of the **value chain**: minerals, steel, non-ferrous, power and engineering.
- Converging interests for **steel**, non-ferrous and power industries.

#### The benefits

- Reduction by 31% of the direct energy consumption
- Reduction of the direct GHG emissions by 87%
- Strengthening the global position of European process industry
- Network integration of steel production in European single market for economic growth
- Creation of jobs from new Businesses

In the SIDERWIN project five activities are combined to produce the necessary results to achieve the objectives:

- Science based knowledge to limit risks,
- Advanced simulation from detail 3D modelling of the cell to overall balances of the pilot,
- Design, engineering and operation of a pilot equipment at TRL5,
- Operation of a steel production pilot in a relevant environment at TRL6,
- Environmental evaluation and predictive economical study to evaluate the relevance in a context of low carbon and high share of RES.